



REF. NO.	PART NO.	PART NAME	QTY.
1.	E27-9000	TORQUE LINK WELDMENT.....	1
2.	E27-1160	5/16 MALE ROD END.....	4
3.	E27-6131	CLUTCH TUBE PISTON.....	1
4.	E27-1240	RUBBER INSERT.....	1
5.	E00-2513	BOLT 5/16 X 1-1/2.....	1
6.	E12-3190	(REF. P/N) TORQUE LINK BRACKET.....	1
7.	E27-6160	ALUMINUM INSERT.....	1
8.	E00-2505	BOLT 5/16 X 7/8.....	2
9.	E27-1200	RUBBER WASHER 1/8" THICK.....	2
10.	E00-2517	BOLT 5/16 X 2.....	1
11.	E27-6120	BUSHING (MAKE FROM E27-9030).....	1
12.	E27-5100	CLUTCH ARM CASTING.....	1
13.	E27-6210	CLUTCH HANDLE GROMMET HOSE.....	1
14.	E27-9030	CLUTCH ENGAGEMENT HANDLE WELDMENT.....	1
15.	E24-5100	UPPER ENGINE MOUNT CUP.....	1
16.	E24-1611	RUBBER STRIP.....	1
17.	E00-4100	1/8 WASHER.....	2
18.	E00-6206	1/8 X 1/4 ALUMINUM POP RIVET.....	2
19.	E24-5110	UPPER ENGINE MOUNT CLEVIS.....	1
20.	E27-1210	CLUTCH IDLER SPRING.....	2
21.	E27-9010	PULLEY ARM WELDMENT.....	1
22.	E27-2160	5/16 MALE ROD END, TEFLON.....	1
23.	E27-6100	IDLER PULLEY ASSY.....	1
24.	E00-2522	BOLT 5/16 X 3.....	1
25.	E00-2525	BOLT 5/16 X 2-1/4 ALL THREAD.....	1
26.	E00-2416	BOLT 1/4 X 1-3/4.....	1
27.	E00-2531	BOLT 5/16 X 2-1/4.....	2
28.	E00-2524	BOLT 5/16 X 3-1/2.....	2
29.	E00-2514	BOLT 5/16 X 1-3/4.....	2
30.	E00-2508	BOLT 5/16 X 1-1/8.....	1
31.	E12-3230	(REF. P/N) CLUTCH PIVOT ARM BRACKET.....	1
32.	E00-6202	1/8 X 1/4 STEEL POP RIVET.....	2
33.	E27-9020	CLUTCH TUBE WELDMENT.....	1
34.	E27-6191	IDLER PULLEY SPACER.....	2
35.	E00-4700	1/2" WASHER.....	2
36.	E00-3700	1/2" FIBERLOCK NUT.....	1

3-2-95 REVISION 1: ADD 162F PART NUMBERS

ROTORWAY INTERNATIONAL		PHOENIX, ARIZONA	
SCALE: NONE	APPROVED BY: <i>[Signature]</i>	DRAWN BY: P.H.	REVISED: 3-2-95
DATE: 2-1-91			
ENGINE CLUTCH AND TORQUE LINK; DRIVE MOUNT AND UPPER ENGINE MOUNT			
DRAWING NUMBER			E27-2000-1